FIG. 1

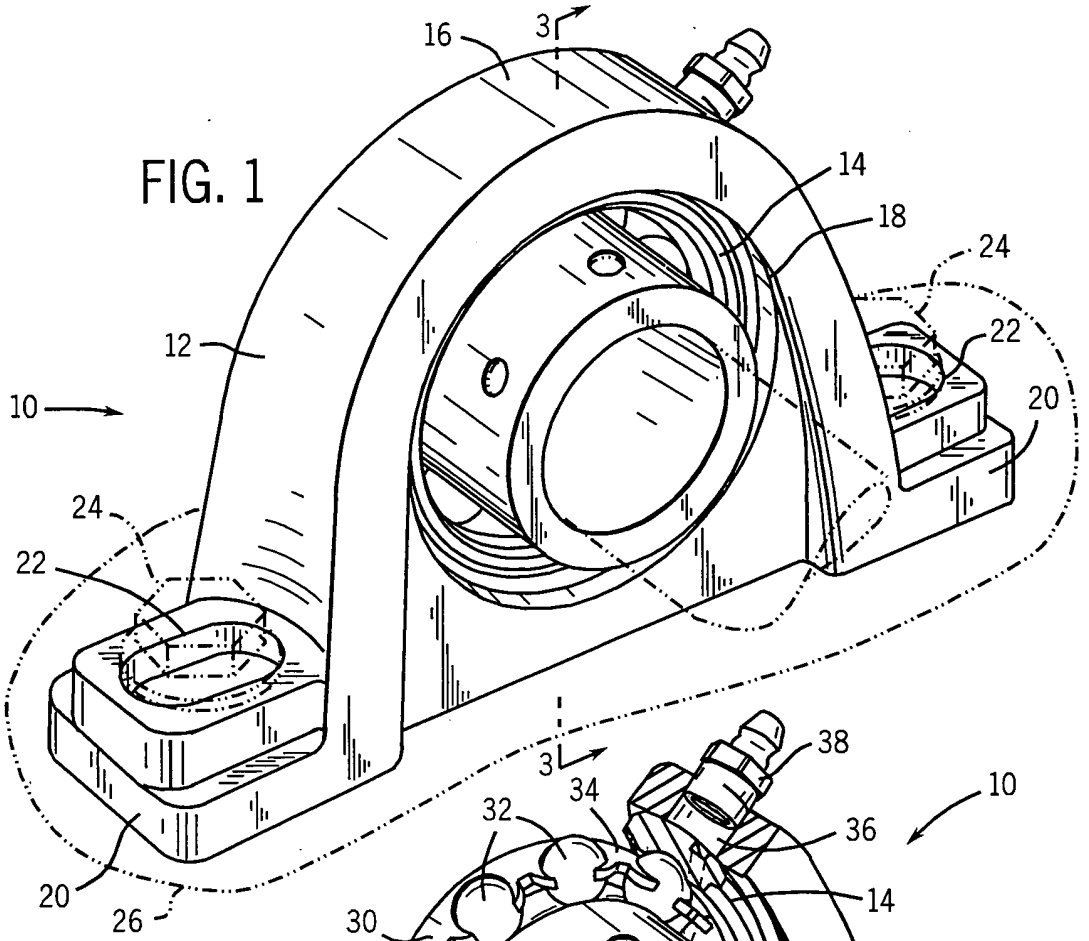

16
3
14
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24
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3
20
26

FIG. 2

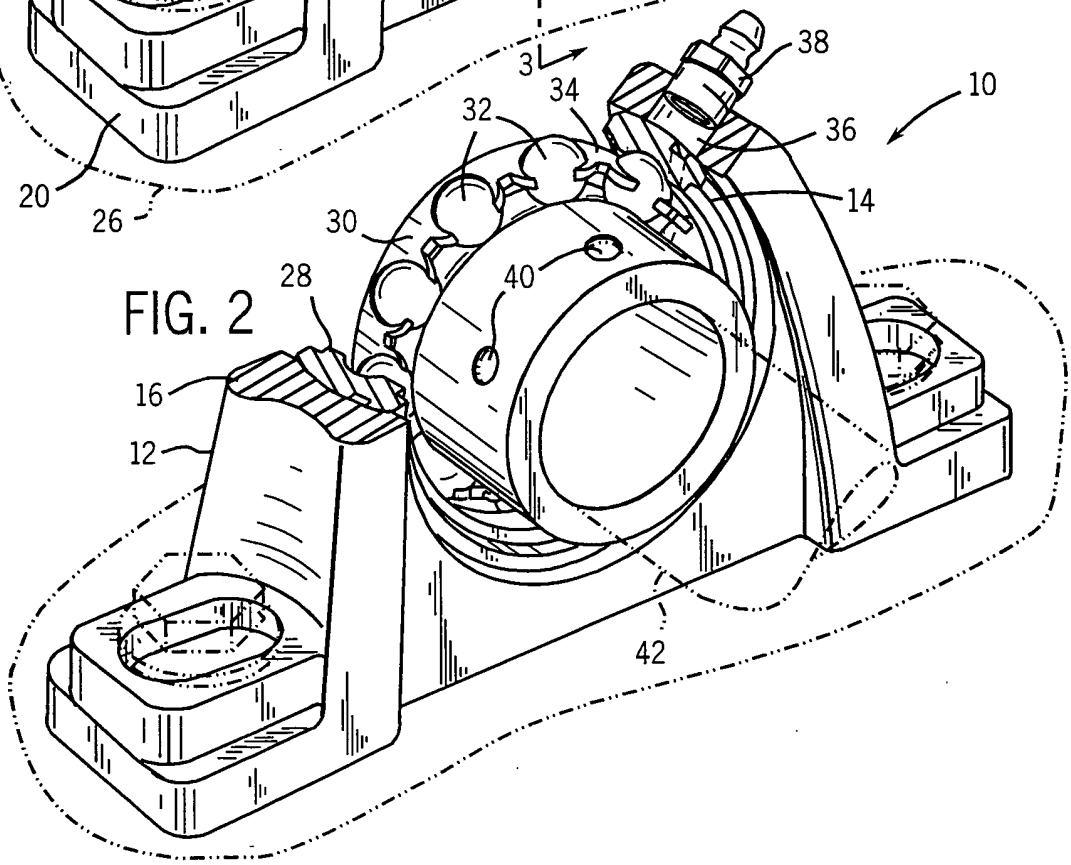
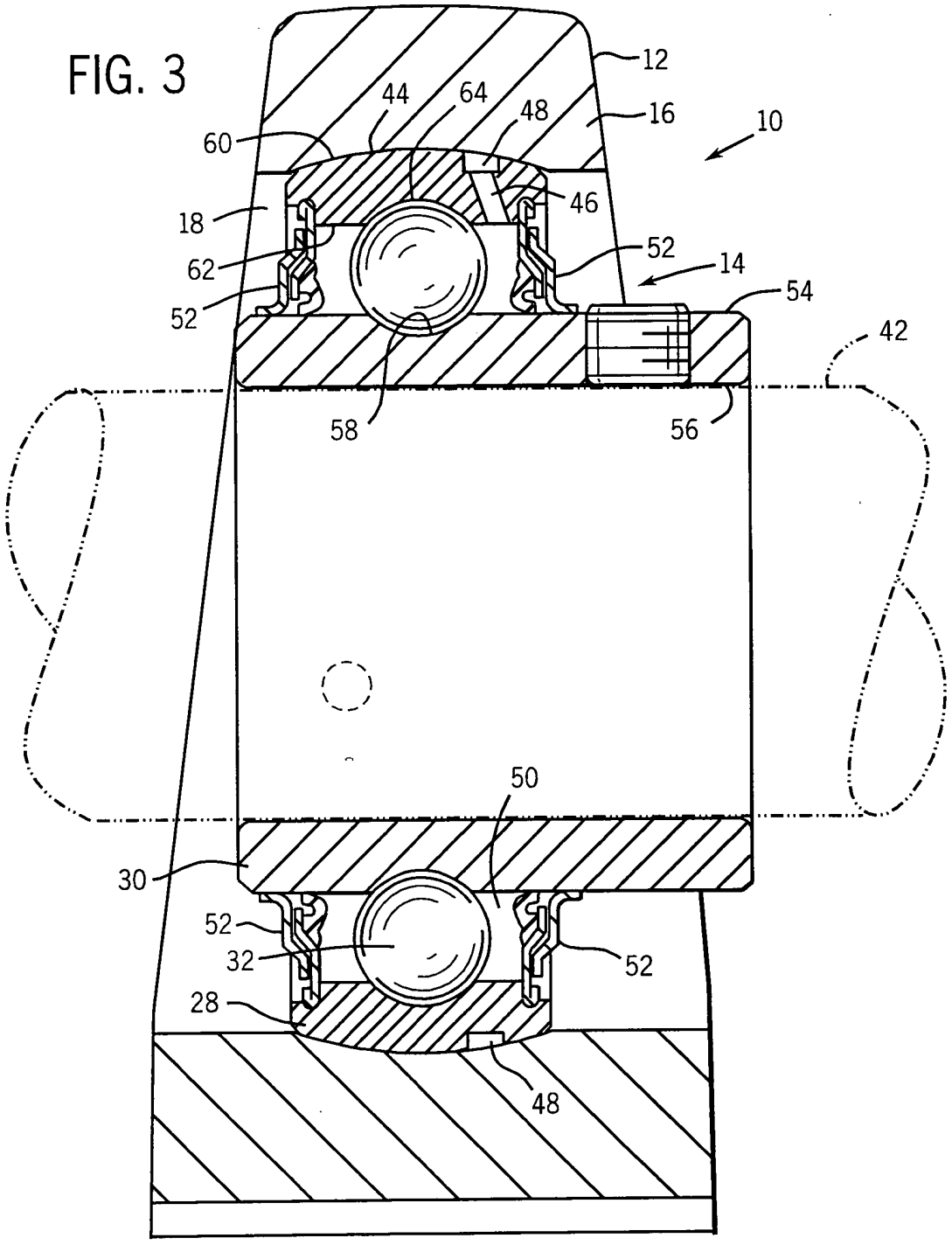

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FIG. 3



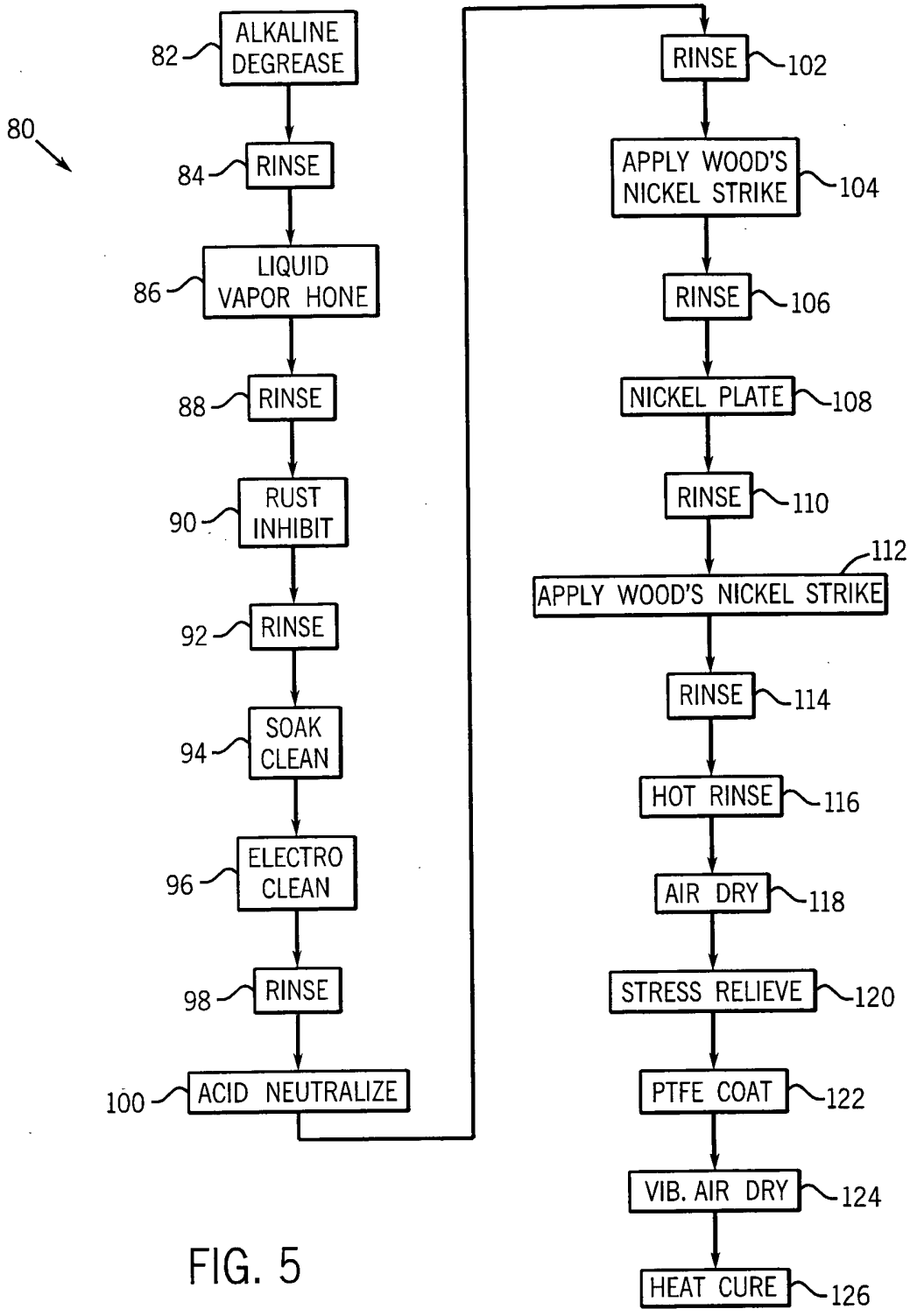

80
82
ALKALINE DEGREASE
84
RINSE
86
LIQUID VAPOR HONE
88
RINSE
90
RUST INHIBIT
92
RINSE
94
SOAK CLEAN
96
ELECTRO CLEAN
98
RINSE
100
ACID NEUTRALIZE
RINSE
102
APPLY WOOD'S NICKEL STRIKE
104
RINSE
106
NICKEL PLATE
108
RINSE
110
112
APPLY WOOD'S NICKEL STRIKE
RINSE
114
HOT RINSE
116
AIR DRY
118
STRESS RELIEVE
120
PTFE COAT
122
VIB. AIR DRY
124
HEAT CURE
126

FIG. 5

FIG. 4

